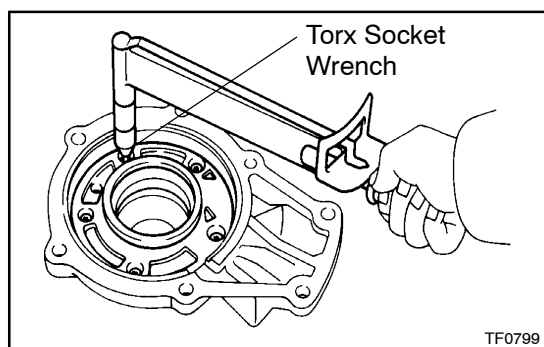
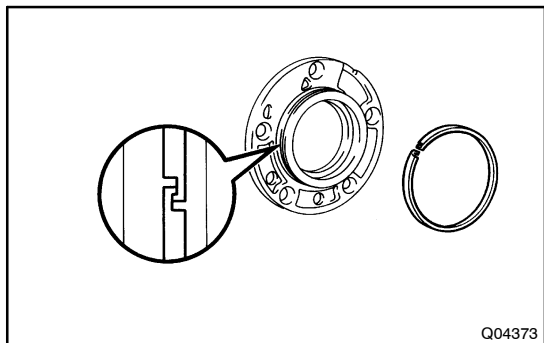


## REASSEMBLY

### HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassemble.

1. **INSTALL DRIVEN ROTOR AND DRIVE ROTOR TO OIL PUMP BODY**
2. **INSTALL OIL PUMP PLATE TO OIL PUMP BODY**
3. **INSTALL NO. 1 SEAL RING TO OIL PUMP COVER**



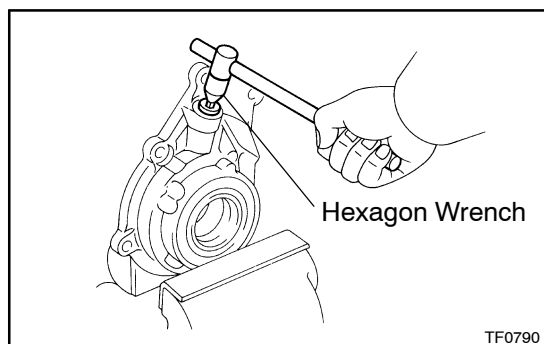
### 4. **INSTALL OIL PUMP COVER**

Using a torx wrench (T30), install the oil pump cover with the 5 screws.

**Torque: 7.8 N·m (80 kgf·cm, 69 in·lbf)**

### 5. **INSTALL BALL, SPRING AND SCREW PLUG**

(a) Install the ball and spring.



(b) Using a hexagon wrench (6 mm), install the screw plug.

**Torque: 17 N·m (175 kgf·cm, 13 ft·lbf)**

### HINT:

Apply sealant to the plug threads.

### Sealant:

**Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent**